

## SURFACE PREPARATION

**V-103C** should only be applied over properly prepared and primer surfaces. **V-103C** is not meant to be used as a primer directly to steel surfaces.

## APPLICATION INSTRUCTIONS

**V-103C** can be applied when preceding coat is tack free and firm to the touch.

### SPRAY EQUIPMENT:

Conventional—Paint pressure pot with double regulators and moisture trap, DeVilbiss MBC-510 gun with “E” tip and needle, 765 air cap. 1/2” ID material hose, 5/16” air hose.

## MIXING

Material should be thoroughly mixed with mechanical agitation prior to use.

Thinning may be required in an amount of up to 25%. If steel and ambient temperatures are above normal, thinning up to 40% is acceptable.

The use of proper thinner is required and is based upon temperatures as follows:

Above 70°F; MIAK  
50° - 70°F; MIBK  
Below 50°F; MEK

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