

## DIRECTIONS FOR USE

### SURFACE PREPARATION:

Immersion—A “White Metal Blast Cleaning” in accordance with SSPC-SP5 specifications is recommended.

### MIXING AND APPLICATION INSTRUCTIONS:

**WARNING—THIS PAINT WILL NOT ADHERE TO STEEL SURFACES UNLESS COMPONENT B IS ADDED.** Remove 3 ounces of bottled Component B(silane) from the Component C(zinc dust) container and add to the base paint while it is being vigorously agitated with a power driven stirrer and continue the stirring until the zinc dust has been dispersed. The mixed paint shall, at some point, be strained through a 30 - 60 mesh screen to prevent zinc dust slugs from reaching the spray gun nozzle. The paint shall be stirred continuously during application at a rate that will prevent settling. If spraying is interrupted for longer than 15 minutes, the entire length of the hose shall be whipped vigorously to redisperse the zinc. If the spraying is to be interrupted for more than an hour, the hose shall be emptied by blowing the paint back into the paint pot. Thinning will **NOT** normally be required when ambient temperatures are below about 80°F, but when the ambient and steel temperatures are higher, methylisoamyl ketone(MIAK) or methyl isobutyl ketone(MIBK) should be used. If paint is kept covered at all times, its pot life will be about 8 days.

The use of proper thinner is required and is based upon temperatures as follows:

Above 70°F; MIAK  
50 - 70°F; MIBK  
Below 50°F; MEK

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